

Chair Parts Inventory

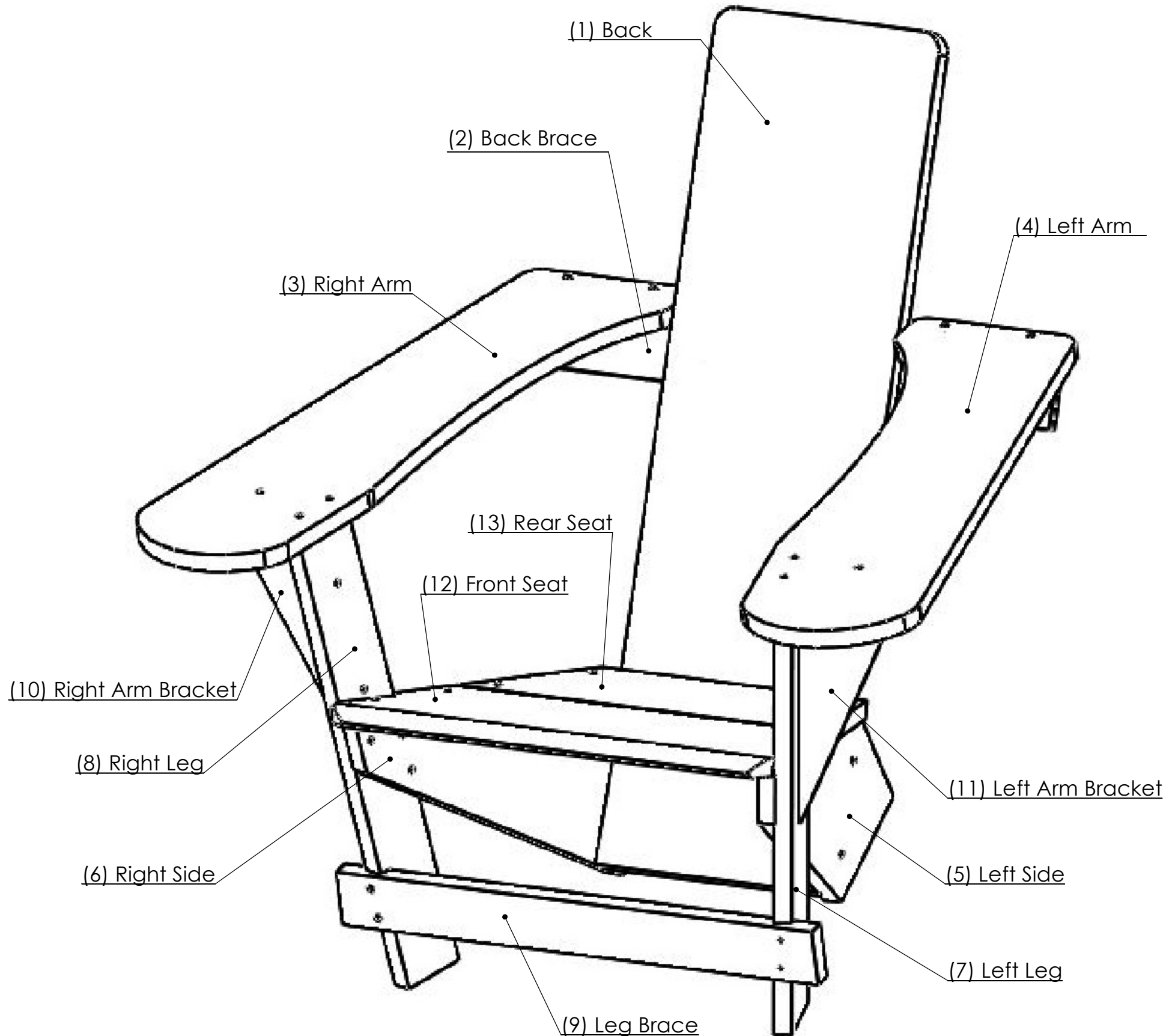
Part #	Part Name	QTY
1	Back	1
2	Back Brace	1
3	Right Arm	1
4	Left Arm	1
5	Left Side	1
6	Right Side	1
7	Left Leg	1
8	Right leg	1
9	Leg Brace	1
10	Right Arm Bracket	1
11	Left Arm Bracket	1
12	Front Seat	1
13	Rear Seat	1

Hardware Inventory

#	Hardware	QTY
1	#8 x 2" Stainless Steel Screws	40
2	#8 x 1 1/2" Stainless Steel Screws	12
3	#2 Square Drive Bit	1

Assembly Notes:

1. Be very careful when driving the screws provided in this package. If you are using a power screwdriver, your clutch must be set properly so that you do not drive the screws too deep below the surface of the wood. This could result in split/broken parts and/or sharp screw points that protrude out of the chair. The screw should be driven until it sinks very slightly below the surface but does not crush or split the wood.
2. These screws are also made from a very corrosion resistant and somewhat soft metal (316L Stainless Steel) and they can bend, break or strip out if careful attention is not paid when driving them into the wood.
3. Using "Titebond III" glue at assembly points will add to sturdiness overtime.



SPRUCE POINT INN BOOTHBAY HARBOR, MAINE
THE WESTPORT CHAIR

VINTAGE MILLWORKS INC.

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Mark D.

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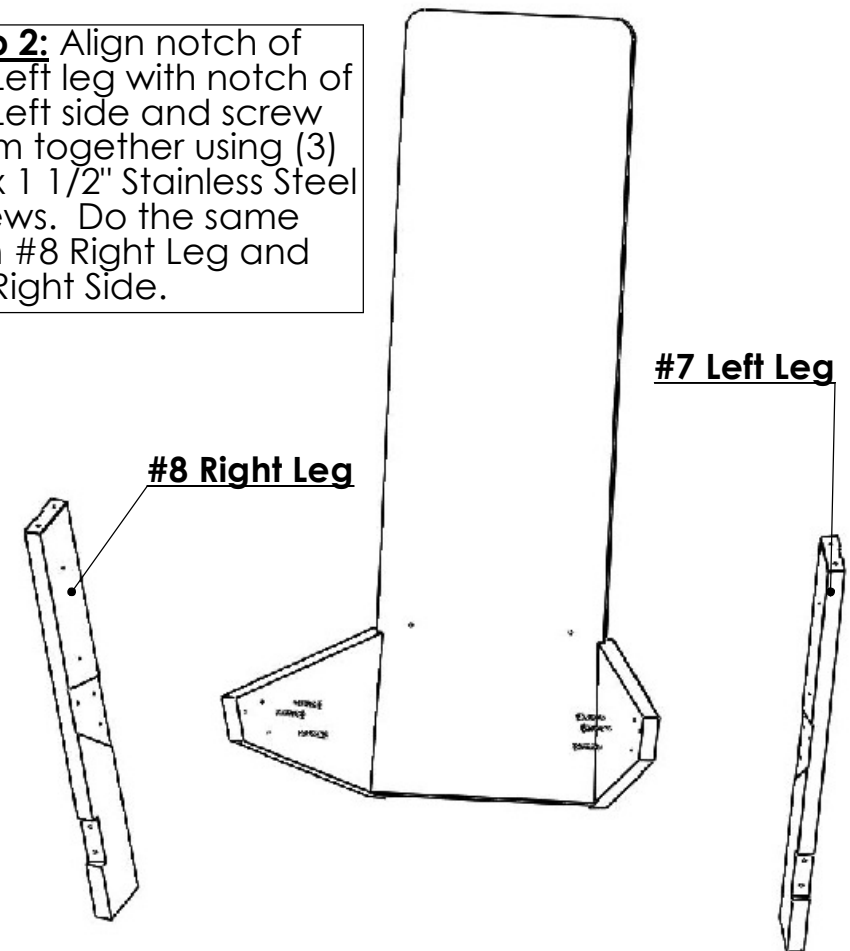
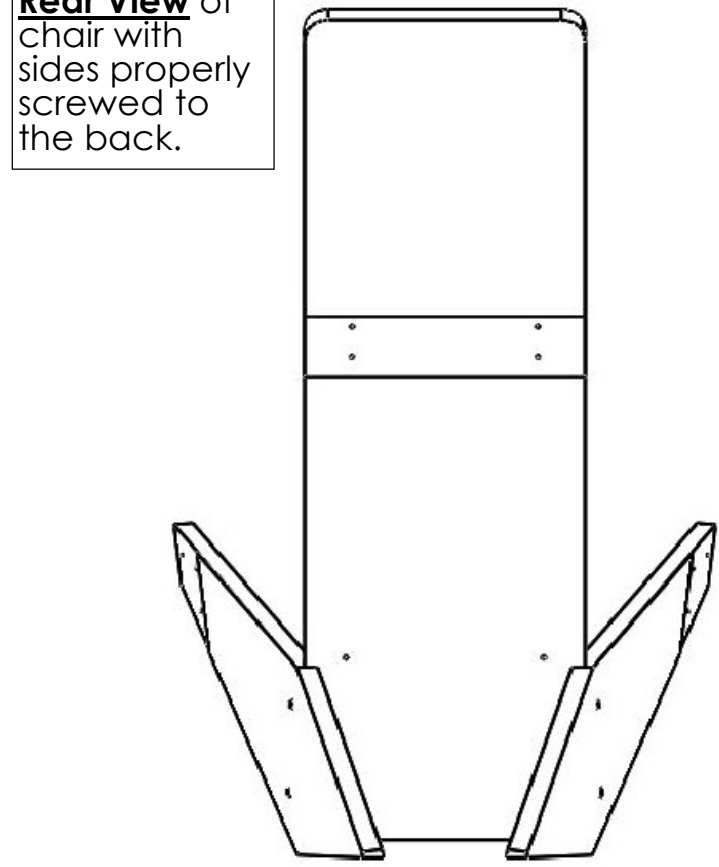
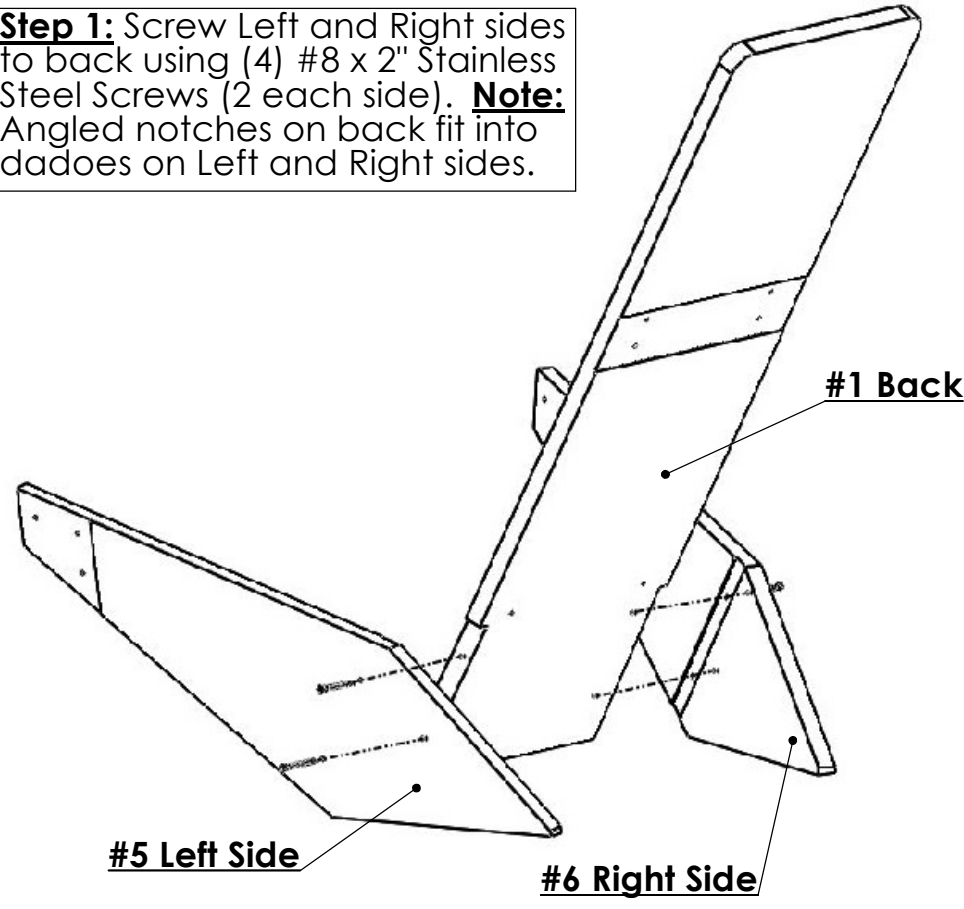
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Step 1: Screw Left and Right sides to back using (4) #8 x 2" Stainless Steel Screws (2 each side). **Note:** Angled notches on back fit into dadoes on Left and Right sides.

Rear View of chair with sides properly screwed to the back.

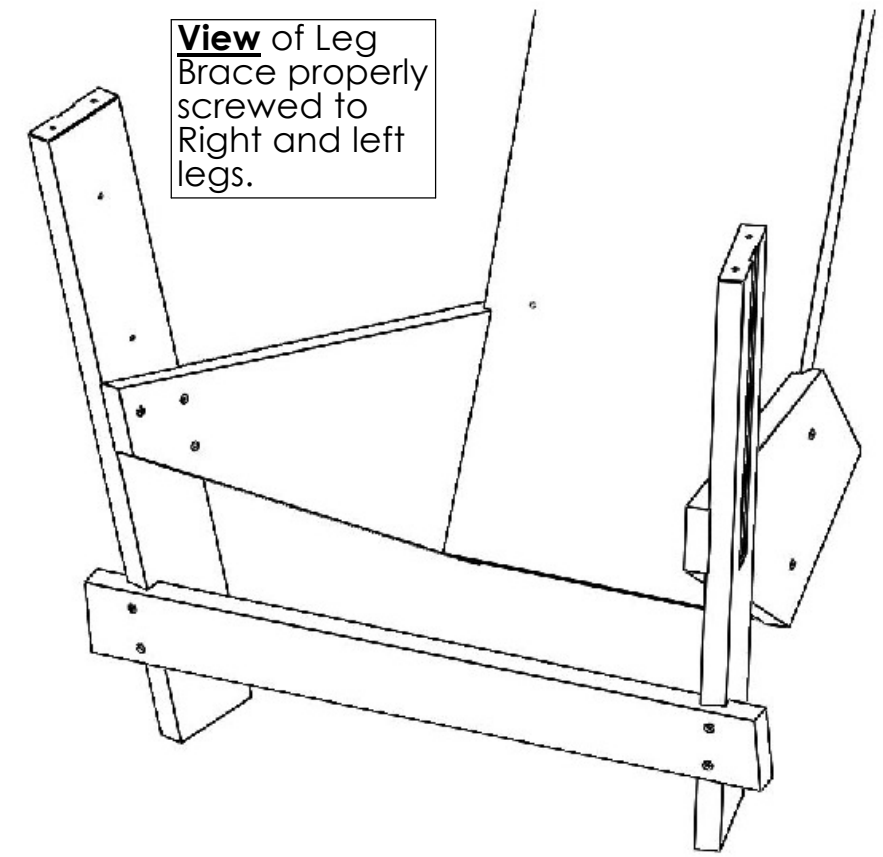
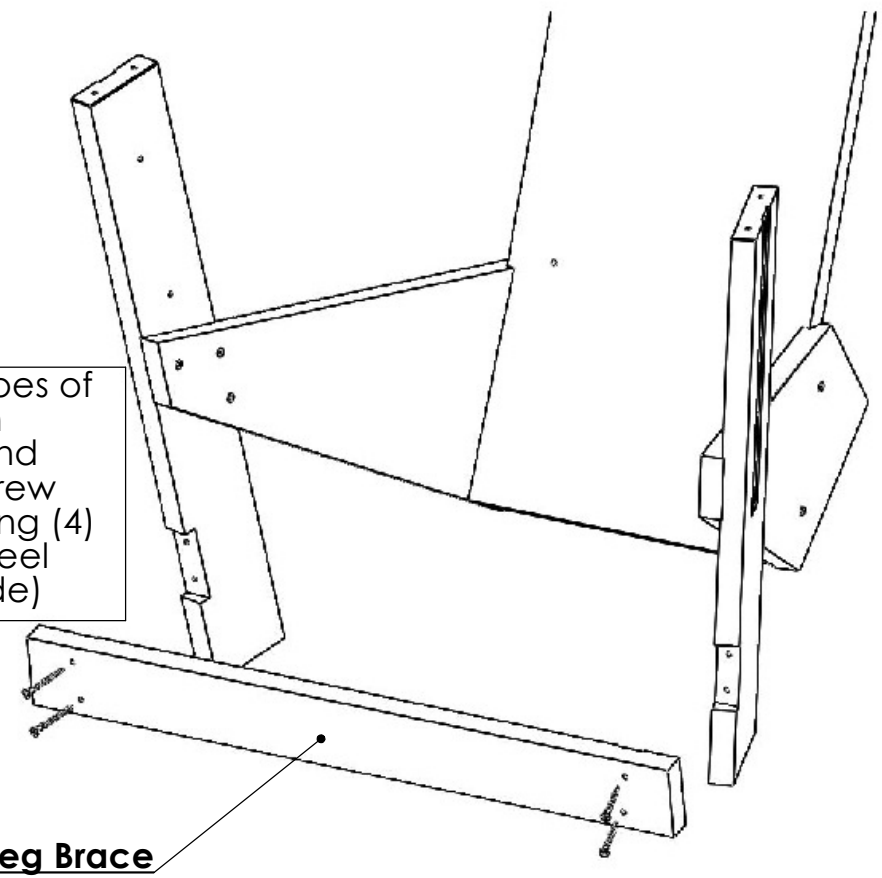
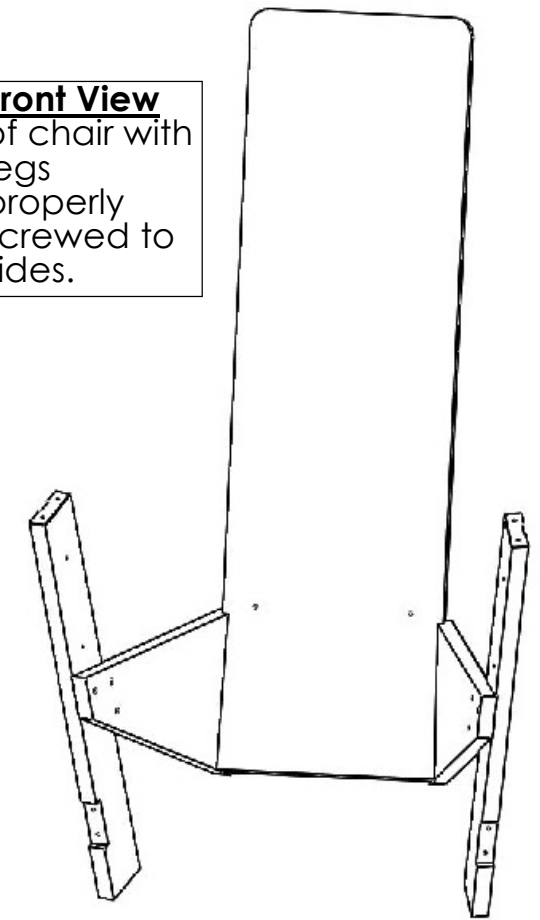
Step 2: Align notch of #7 Left leg with notch of #5 Left side and screw them together using (3) #8 x 1 1/2" Stainless Steel screws. Do the same with #8 Right Leg and #6 Right Side.



Front View of chair with legs properly screwed to sides.

Step 3: Align Dadoes of #9 Leg Brace with notches on Left and Right Legs and screw them together using (4) #8 x 2" Stainless Steel screws (2 each side)

View of Leg Brace properly screwed to Right and left legs.



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Step 4: Insert Right Arm bracket into corresponding dado on the Right and fasten through pilot holes using (2) #8 x 2" Stainless Steel Screws. Do the same with the Left Arm Bracket and Left Leg. **Note:** The angle on top of the bracket should align with the angle on top of the leg.

#10 Right Arm Bracket

Step 5: Screw down #12 Front seat through pilot holes using (4) #8 x 2" Stainless Steel Screws. **Note:** Place front seat flat on sides and push forward so that the beveled notches rest tight against the legs and screw it down.

#12 Front Seat

#13 Rear Seat

Step 6: Place rear seat flat on sides, align with edges of front seat and fasten to the back through pilot holes using (2) #8 x 2" Stainless Steel Screws. Then, screw it down to the left and right sides using (4) #8 x 2" Stainless Steel Screws.

#11 Left Arm Bracket

Step 7: Align notch of Back Brace to notch of Back and fasten together through pilot holes using (4) #8 x 1 1/2" Stainless Steel screws

#2 Back Brace

View of Back Brace properly screwed to the back of the chair.

Step 8: Align "T" Shaped notch on Right arm with Right arm bracket and Right Leg and screw down through pilot holes using (3) #8 x 2" Stainless Steel Screws. Position back brace so that it fits into the notch on the right arm and screw down through angled pilot holes using (2) #8 x 2" Stainless Steel Screws. Do the same for the Left Arm. Total hardware needed for Step 8: (10) #8 x 2" Stainless Steel Screws.

#3 Right Arm

#4 Left Arm

Step 9: Enjoy your original Westport Adirondack chair

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